



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5550-043
Job Sheet 170803



Part No: D5550-043

Job Qty: 2 ea

Part Name: Aft Outboard Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: D5550 REV.A IPP REV.A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	2 Ea		3/1/18	0.00 0.00	Start Up Small Fab-4	6	APR 23 2018
110	Small Fab	2 pcs		3/2/18	0.00 0.52	Small Fab-9	9-89	
120	QC	2 pcs		3/2/18	0.00 0.00	QC5		
130	Packaging	2 pcs		3/2/18	0.00 0.00	Packaging3-2		
140	QC21-SA	2 Ea		3/2/18	0.00 0.00	QC21		

Part Op 110 - 1- Install plate loose to D5550-3 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes 8,9
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	16 Ea (8 ea)	90-Start up Operation	S014184x5
AN4C13A	Bolt	4 Ea (2 ea)	90-Start up Operation	S062293
D4148-3	Stud Receiver, Lower	2 Ea (1 ea)	90-Start up Operation	S061755
D4148-5	Eyebolt Stud	2 Ea (1 ea)	90-Start up Operation	S0391806
D5550-3	Aft Outboard Beam	2 Ea (1 ea)	90-Start up Operation	S041877
D5551-3	Aft Support Plate	4 Ea (2 ea)	90-Start up Operation	S040571
D5552-3	Spacer	2 Ea (1 ea)	90-Start up Operation	S036050
MS20615-4M18	Rivet	30 Ea (15 ea)	90-Start up Operation	S060055
MS21043-3	Nut	16 Ea (8 ea)	90-Start up Operation	S057534
MS21043-4	Nut	4 Ea (2 ea)	90-Start up Operation	S038086
NAS1149C0363R	Washer	32 Ea (16 ea)	90-Start up Operation	S017102
NAS1149C0432R	Washer	8 Ea (4 ea)	90-Start up Operation	S025746



Container No: S063916



Part: D5550-043

Job No: 170803

Serial No/Batch: S063916

Revision: A

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 04/23/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	16	121	0
	AN4C13A	4	117	0
	D4148-3	2	14	0
	D4148-5	2	22	0
	D5550-3	2	2	0
	D5551-3	4	12	0
	D5552-3	2	12	0
	MS20615-4M18	30	250	0
	MS21043-3	16	1,380	0
	MS21043-4	4	1,152	0
	NAS1149C0363R	32	427	0
	NAS1149C0432R	8	2,553	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002715	S044184 ✓	AN3C13A	Bolt		ST349	5
002715	S063914	AN3C13A	Bolt	s049828	ST349	11
002715	S063913	AN4C13A	Bolt	s062293	ST344	4
002715	S063912	D4148-3	Stud Receiver, Lower	s061759	ST080	2
002715	S063911 ✓	D4148-5	Eyebolt Stud	s059806	ST080	2
002715	S041819 ✓	D5550-3	Aft Outboard Beam	S010929	ST471	2
002715	S063909	D5551-3	Aft Support Plate	s040511	ST175	4
002715	S063907	D5552-3	Spacer	s036050	ST175	2
002715	S063906	MS20615-4M18	Rivet	s060055	ST306	30
002715	S063905	MS21043-3	Nut	s057534	ST302	16
002715	S063904	MS21043-4	Nut	s038086	ST302	4
002715	S063903	NAS1149C0363R	Washer	s017102	ST266	32
002715	S063902	NAS1149C0432R	Washer	s025742	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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